



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3303-02
Job Sheet 200292



Part No: RBE350A93-3303-02

Job Qty: 1 pcs *12 MLL*

Part Name: Tail Rotor Head Body Extractor Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Due Date: 9/23/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: RBE350A93-3303-02 REV 5 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/23/19		0.08	1.00	Small Fab - 1		<i>MLL</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/23/19		0.00	0.00	QC 5 - 10		<i>DAS 40 9-26</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		

Plex 9/10/19 8:09 AM Dart.Renwick.Jennifer

9/10/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

130 Packaging 3-1 - Stock - B4B 1 pcs

9/23/19 0.00 0.00

Packaging 3 - 1 - B4B	
Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B	
Packaging 3 - 5 - B4B	DAS
Packaging 3 - 6 - B4B	28
Packaging 3 - 7 - B4B	9-89
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

140 QC 21 - FG

1 pcs

9/23/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - SA - 53

DAS
21
2-89

NOV 18 '19

Part Op 100 - (Small Fab) - Assemble as per DWG. Sheet 1 - Loctite 262/263 B 5157322 Exp: 07/01/2020

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91030A031	Flange Hex Nut	24 Ea (2 ea)	100-Small Fab - 1	22x5172645 2x
RBE350A93-3303-02-1	Receiver	12 pcs (1 ea)	100-Small Fab - 1	5222697
RBE350A93-3303-02-3	Extractor	12 pcs (1 ea)	100-Small Fab - 1	5205448
RBE350A93-3303-02-5	Extractor Pin	12 pcs (1 ea)	100-Small Fab - 1	5206339
RBE350A93-3303-02-7	Stud	24 pcs (2 ea)	100-Small Fab - 1	5181653

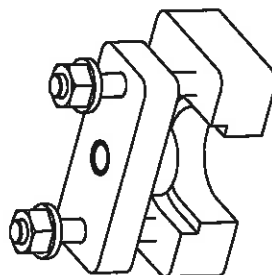
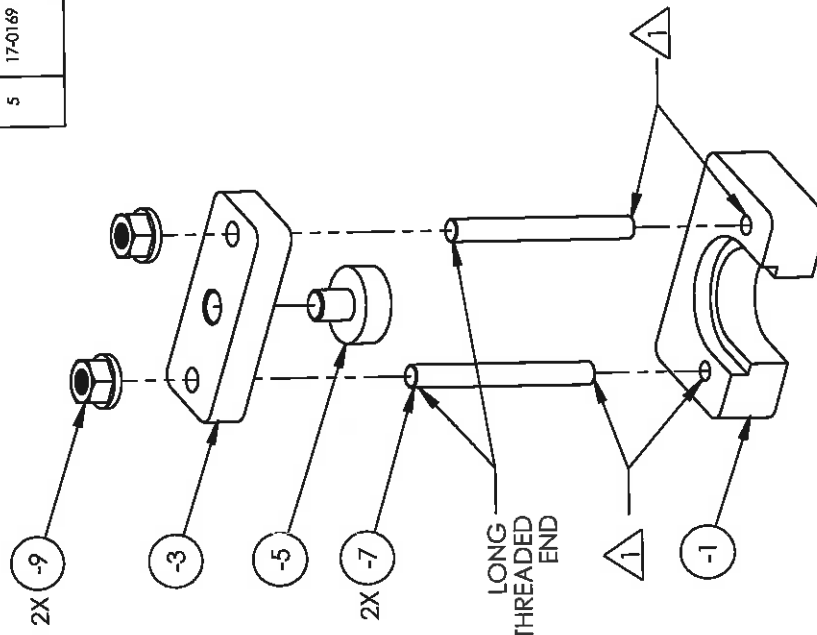
5145158
5219

Plex 9/10/19 8:09 AM Dart.Renwick.Jennifer

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91030A031	2	30	0
	RBE350A93-3303-02-1	1	0	0
	RBE350A93-3303-02-3	1	20	0
	RBE350A93-3303-02-5	1	25	0
	RBE350A93-3303-02-7	2	24	0
Part Specifications				
Specifications could not be found.				

Plex 9/10/19 8:09 AM Dart.Renwick.Jennifer

This drawing, specifications, and concepts contained here in are the sole property of Dent Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dent Aerospace Eugene, OR.



NOTE:
 1 LOCITITE 262 OR EQUIVALENT ON
 THREADS -7 STUD TO -1 RECEIVER.



T/R BODY EXTRACTOR TOOL

REV	5
DWG NO.	RBE350A93-3303-02
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 XX ± .005 XX ± .01 XX ± .1 ANGLES ± .5° 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
WATL	
HEAT	
FINISH	
SPEC	
DRAWN BY:	PERRITT
CHECKED:	RJC 07/13/2017
OPPS APPR:	AA 07/21/2017
QA APPR:	JL 07/24/2017
APPROVED:	JAG 07/26/2017
SCALE	1:3
DATE	10/27/2008
EUROCOPTER AS350A	
SHEET 1 OF 5	

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHD FROM HEX BOLTS & SET SCREWS TO STUDS. -1 ADDED R.25 TO CORNERS. -3 CHD HOLES FROM Ø.413 AND ADDED R.25 TO CORNERS.	12/4/2008	WP	DW
2		-11 ADDED LOCITITE TO BOM. -5 ADDED .03 X 45° CHAMFER.	12/4/2008	WP	DW
2A		CORRECTED T/N AND TOOL NAME WAS RBEA93-3303-02. T/R HUB BODY EXTRACTOR TOOL IS RBE350A93-3303-02. T/R BODY EXTRACTOR TOOL	11/5/2013	RJC	RW
3		-3 CHD DIMS WAS Ø.5000 - .5005, WAS .430 IS (.625). -5 CHD DIM WAS Ø.501 IS Ø.5010 - .5015. -9 CHD WAS SWIVEL HEX NUT #90477A031 IS FLANGE HEX NUT #91030A031.	3/13/2014	DPD	GE
4	15-0132	-1 & -3 CHD MATERIAL WAS 1018 IS A36/1018/1020. -5 CHD MATERIAL WAS 4140 G&P IS 4140/4142 Q&T.	6/10/2015	RJC	JAG
5	17-0169	CHD NOTE 1 WAS 2X LOCITITE ON THREADS -7 TO -1 IS LOCITITE 262 OR EQUIVALENT ON THREADS -7 STUD TO RECEIVER. -1 CHD MATL WAS A36/1018/1020 IS A36/1018/1020 HR. ADDED FINISH SPEC QMSH-4.2.2. B.O. REV D. CHD DIM WAS 2.350 IS 2.35. -3 CHD MATL WAS A36/1018/1020 IS QMSH-4.2.2. B.O. REV D. CHD DIM WAS 2.350 IS 2.35. -5 CHD MATL WAS 4140/4142 Q&T R 4140/4142. ADDED HEAT TREAT RC 28-34. ADDED FINISH SPEC QMSH-4.2.2. B.O. REV D. -7 ADDED FINISH SPEC QMSH-4.2.2. B.O. REV D. CHD DIM WAS .43 IS .7. -11 DELETED 262 LOCITITE FROM BOM.	7/13/17	DPD	JAG

ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	-1	1	1	RECEIVER	A36/1018/1020 HR		2
	-3	1	1	EXTRACTOR	A36/1018/1020 HR		3
	-5	1	1	EXTRACTOR PIN	4140/4142		4
	-7	2	2	STUD	STEEL	3/8-16 UNC-2A X 4 (MCMMASTER-CARR #9D281A640) MODIFIED	5
	-9	2	2	FLANGE HEX NUT	STEEL	3/8-16 UNC-2B (MCMMASTER-CARR #91030A031)	1